



Digitized Automation for a Changing World

Delta Human Machine Interface DOP-100 Series



www.deltaww.com



Easy Model Selection

The DOP-100 Series offers diverse models for different applications. Users can easily select a suitable HMI based on size or function

S Type	▶ Serial Communication Port x2 (D-sub x1)	
B Type	▶ Serial Communication Port x2 (D-sub x1)	
D Type	▶ Serial Communication Port x2 (D-sub x1)	▶ Ethernet port x1 (RJ45 x1)
C Type	▶ Serial Communication Port x3 (D-sub x2)	
P Type	▶ Serial Communication Port x3 (D-sub x2)	▶ Ethernet Port x1 (RJ45 x1)
E Type	▶ Serial Communication Port x3 (D-sub x2)	▶ Ethernet Port x1 (RJ45 x1)
I Type	▶ Serial Communication Port x3 (D-sub x3)	▶ Ethernet Port x1 (RJ45 x1)
H Type	▶ Serial Communication Port x1 (D-sub x1) or Ethernet Port x1 (RJ45 x1)	
W Type	▶ Serial Communication Port x2~4 (D-sub x1~2) ▶ Narrow frame design , Multi-language	▶ Ethernet Port x1~2 (RJ45 x1~2)
M Type	▶ Serial Communication Port x4 (D-sub x2) ▶ Narrow frame design , Multi-language, Multi-media	▶ Ethernet Port x2 (RJ45 x2)

Type Definition

DOP-107 W V



Advanced HMI

At least 2 Serial Communication Ports & 1 Ethernet Port included



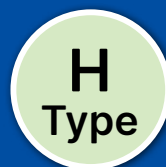
Advanced Narrow Frame



Advanced Multimedia

Handheld HMI

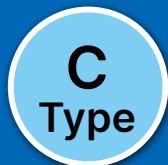
1 Serial Communication Port (RS-422 / RS-485) or 1 Ethernet Port



Handheld

Standard HMI

3 Serial Communication Ports included



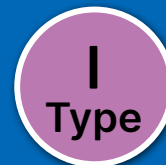
Standard General



Standard Premium



Standard Ethernet (2COM)



Standard Ethernet (3COM)

Basic HMI

2 Serial Communication Ports included



Simple



Basic



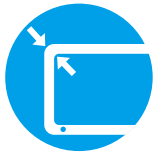
Basic Ethernet

Advanced HMI

The Advanced HMI adopts a wide screen and narrow frame design. It supports Ethernet communication & multilingual inputs. The Multimedia Type DOP-112 / 115 offers multimedia functions to meet different applications.



Features



Narrow Frame

Enlarged visual display for a better user experience



LUA Language

Simple and easy structural programming language to meet various demands



Pressing Times >10,000,000

Effective pressing times validated by strict endurance tests



IP65 Rating

Protects the HMI from rain and dust



Multilingual Input

16 different languages input for easy operation



Diagnostics Function

Collects and troubleshoots issues remotely



Power Isolation

Protects the HMI from accidental surge interference



VNC Remote Monitoring

Remote control with mobile devices



QRcode Scanning

Generates QRcodes for mobile device identification



Supports GIF Graphic Elements

Easy setting to play vivid GIF elements



Embedded Linux System

Open system for flexible and stable program development



DIAScreen

New software DIAScreen offers more functions and a better interface



Operating Temperature 0°C ~ 50°C

Applicable in various industrial operating environments



CE / UL Certified

Compliant with CE and UL standards



Multimedia Functions

Captures images with an external camera or replays important recordings



Ethernet Communication

Connects to a master device or PLC with high-speed Ethernet communication



Communication Isolation

Serial Communication Ports and Ethernet Ports with built-in isolation circuits enhance communication stability



OPC UA

Supports M2M communication and data transmission among machines from various manufacturers for diverse industries



FTP/eMail Supported

Simple data transmission and real-time status update



Supports PDF and TXT Reader

PDF and TXT files supported

Camera & Video Play Multimedia Functions



Analog Camera

Supports external camera via analog signals, suitable for capturing fast and short-distanced images

Applications: Textiles | Pharmaceutical | Rubber & Plastics



IP Camera

Supports IP Camera via Ethernet, suitable for capturing remote and wide-range images

Applications: Packaging | Logistics | Mining | Power Generation | Oil & Gas



VGA Input

Displays images from external devices such as machine vision systems, PCs or notebooks



Video Play

Views mpeg4 files captured by analog or IP camera from internal storage or USB disk/SD card



Event Trigger

Responds to preset event trigger conditions to capture images and archive as mpeg4 files

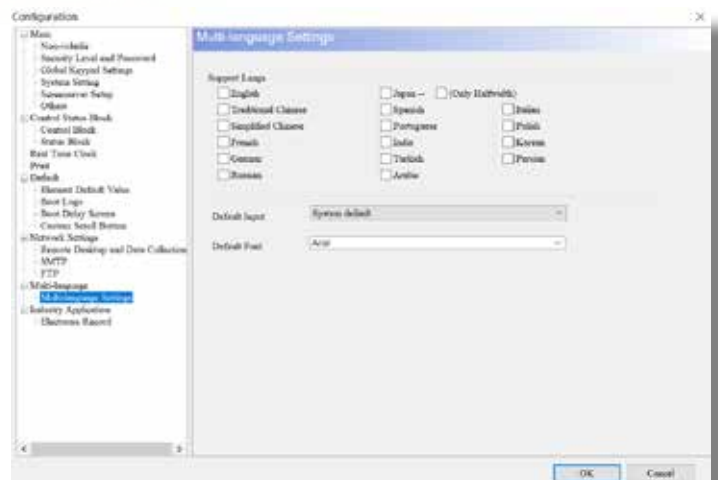


Multi-Language Input for Localization

► The Advanced HMI supports multilingual inputs for:

- Recipe Name (ENRCPG)
- Recipe Group Name (ENRCPNONAME)
- Recipe Content (Char)
- User Name

► Supports 16 languages: English, Traditional Chinese, Simplified Chinese, French, German, Russian, Japanese (Fullwidth or Halfwidth), Korean, Spanish, Portuguese, Hindi, Turkish, Arabic, Persian, Italian and Polish

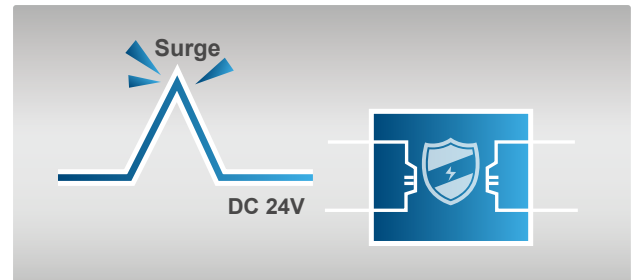


Delta's HMI can implement M2M communication and data transmission for diverse industries by means of OPC UA. Communication among different manufacturers' machines is enabled through information modeling.

Robust Hardware

Power Isolation

- ▶ The HMI with built-in power isolation circuits provides protection against accidental external spikes



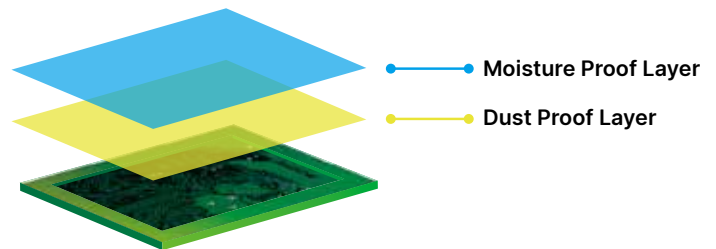
Isolated Communication Interface

- ▶ The HMI with built-in Serial Communication Port and Ethernet isolation circuits to protect against noise that can occur from the grounding of various devices such as PLCs, servo drives, motor drives and others



PCB Coating

- ▶ The DOP-100 series has PCB coating for enhanced durability and to protect against humidity and dust for applications in a range of environments

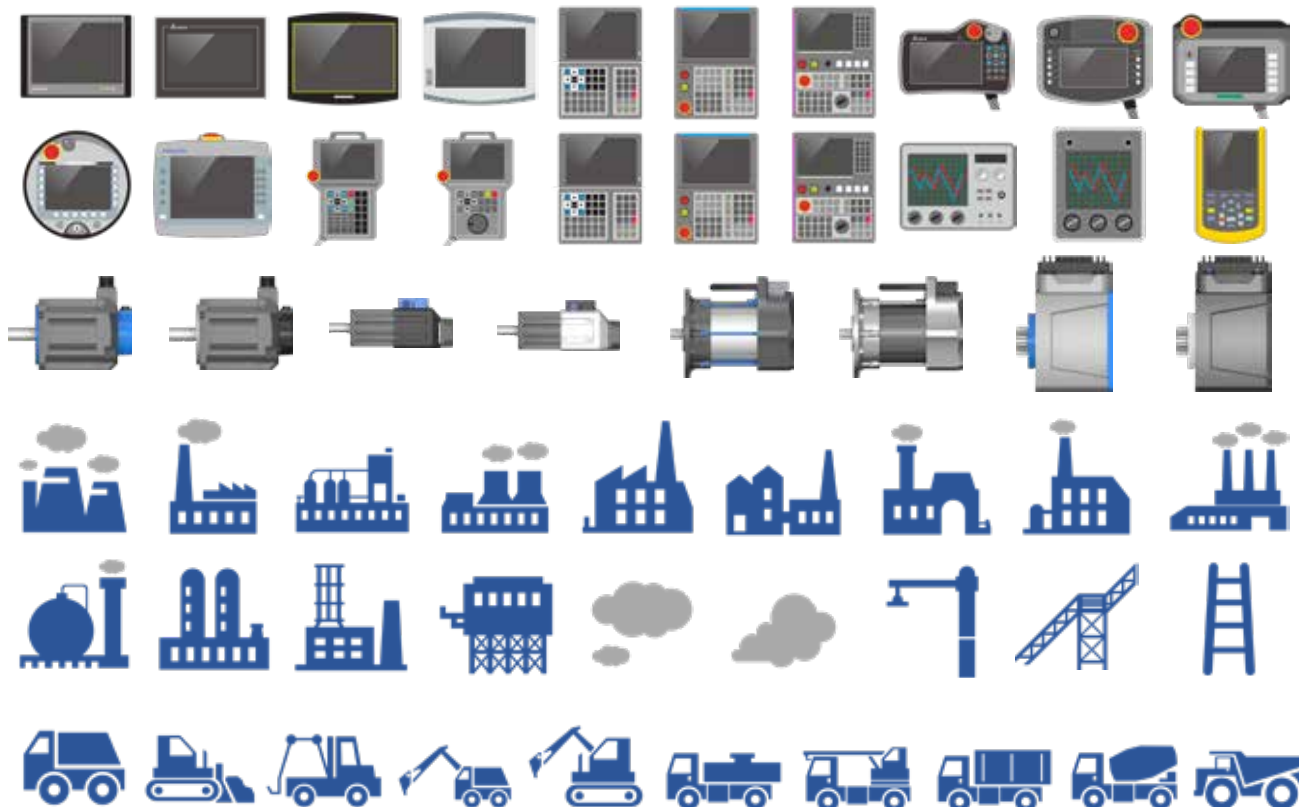


Model	Power Isolation	Serial Communication Port Isolation	Ethernet Isolation
Advanced HMI (Multimedia Type)			
DOP-112/115 MX	Yes	Yes	Yes
Advanced HMI			
DOP-103WQ/107WV/110WS	Yes	Yes	Yes
DOP-112/115 WX	Yes	Yes	Yes
Handheld HMI			
DOP-107H	Yes	Yes	Yes
Standard HMI (Ethernet Type)			
DOP-107IV	Yes	Yes	Yes
DOP-108IG/110IG	Yes	Yes	Yes
DOP-110IS	Yes	Yes	Yes
DOP-107EV	Yes	Yes	Yes
DOP-107EG	Yes	Yes	Yes
DOP-107PV	No	No	Yes
Standard HMI			
DOP-105CQ	Yes	No	No
DOP-107CV	Yes	No	No
DOP-110CS	Yes	No	No
DOP-110CG	Yes	No	No
Basic HMI (Ethernet Type)			
DOP-103DQ	Yes	Yes	Yes
DOP-107DV	No	No	Yes
Basic HMI			
DOP-103SQ	No	No	No
DOP-103BQ	No	No	No
DOP-107BV	No	No	No

Programming Software – DIAScreen

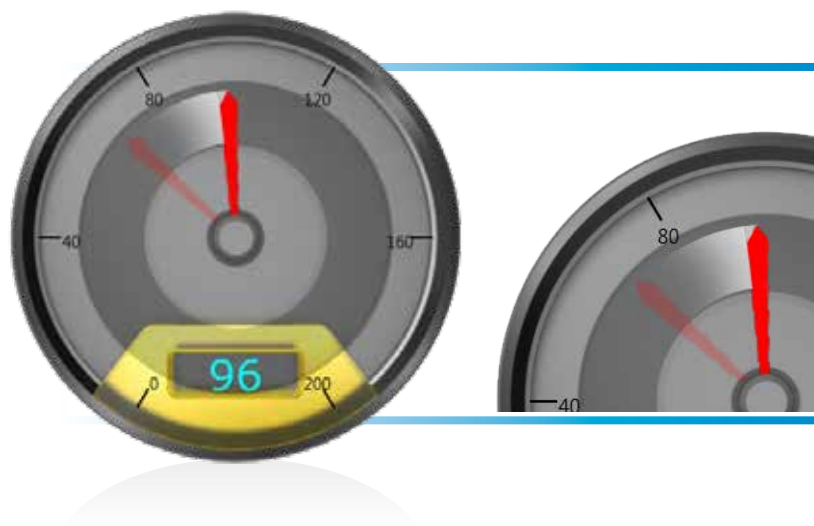
Abundant Elements

- ▶ Abundant built-in element graphics for vivid interface display for a variety of industrial applications



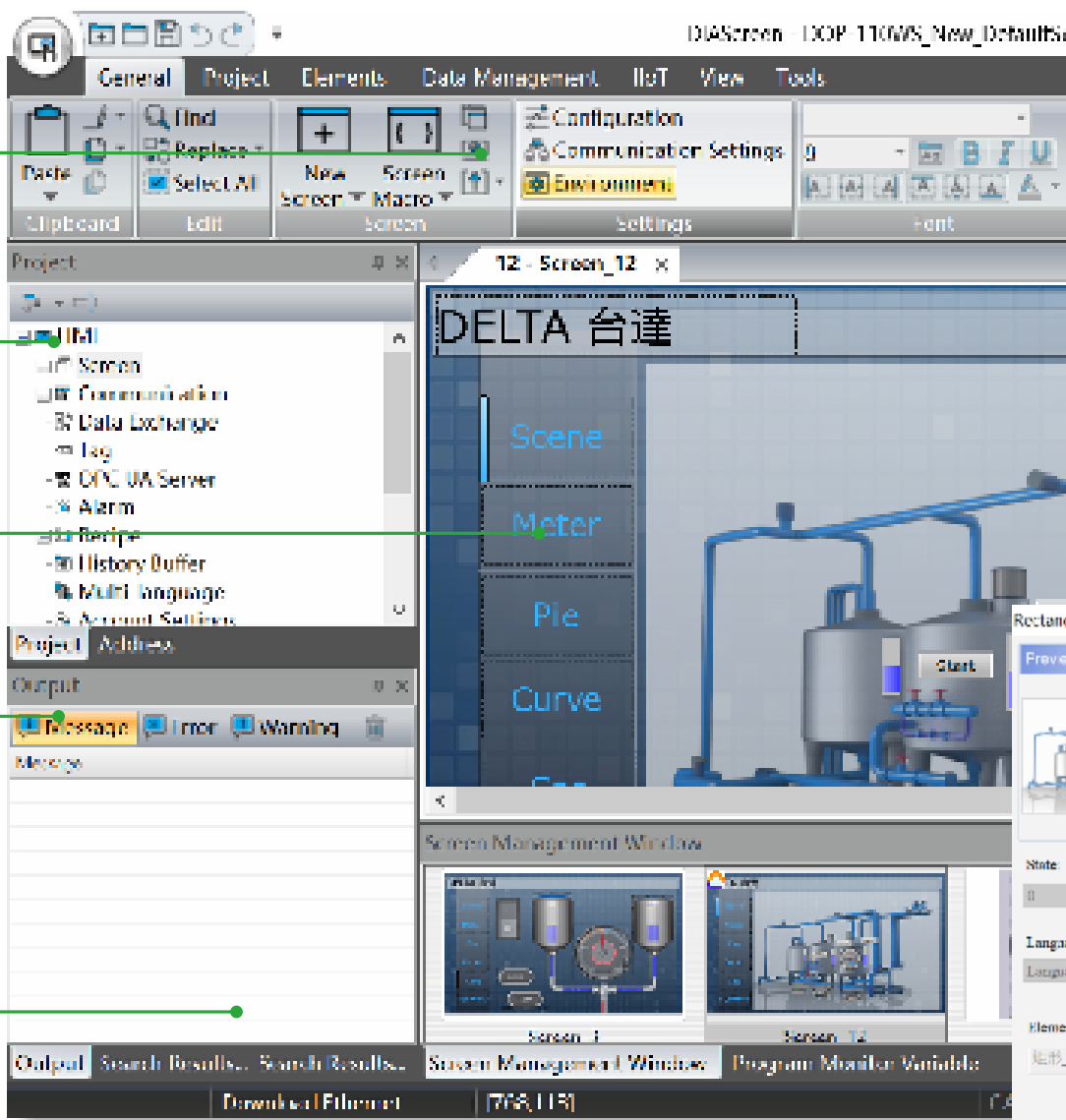
Smooth Animation

- ▶ New smooth animation technology for realistic dashboard display



Programming Software - DIAScreen

User-Friendly Programming Interface



The screenshot displays the DIAScreen software interface, which is used for programming and managing industrial control systems. The interface is divided into several main sections:

- Bookmark Management:** A menu that allows users to switch pages easily.
- Project Management Batch:** A feature that enables users to quickly switch items via the project branch feature.
- Editing Area:** The central workspace where users can create and modify screens. It includes a toolbar with options like 'Find', 'Replace', 'New Screen', 'Screen Macro', 'Configuration', 'Communication Settings', and 'Environment'.
- Output List:** A panel that automatically displays edit results of each screen, allowing users to review and troubleshoot by clicking screens.
- Edit Preview:** A feature that allows users to quickly browse the overall project via edit preview.

The main editing area shows a screen titled '12 - Screen_12' with a background image of a Delta industrial machine. The screen contains several elements: a 'Scene' label, a 'Meter' label, a 'Pie' label, and a 'Curve' label. A 'Start' button is visible on the right side of the screen. The bottom of the interface features a 'Screen Management Window' showing a list of screens, including 'Screen_1' and 'Screen_12'. The status bar at the bottom indicates the current screen is 'Screen_12' and shows the file path 'D:\work\1118'.

Abundant Accessories

Customized keyboard

Process paradigms

Field devices

General Tool

Shortcut icons help enhance efficiency

Property

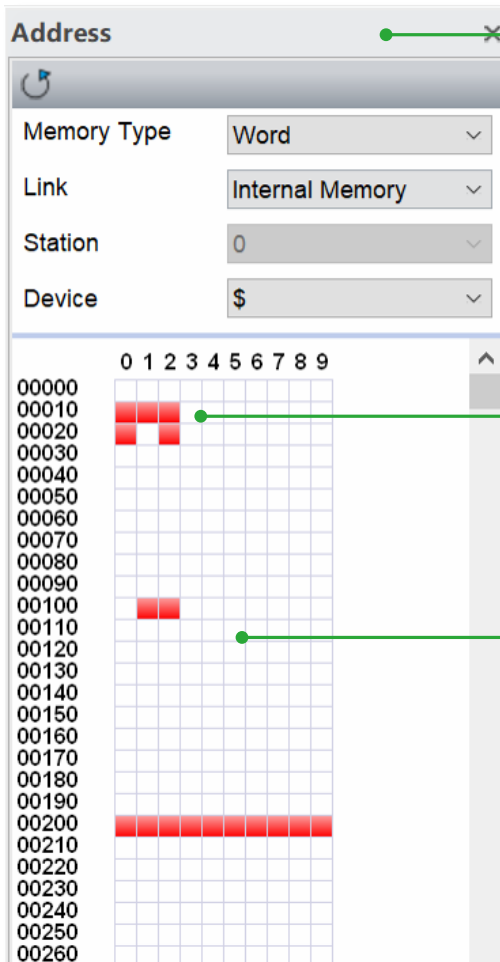
Provides easier property setup via group lists

Property Window

Standard accessory dialog box with built-in preview and quick-edit functions

Programming Software - DIAScreen

Editing Windows



Register View Window

The color blocks of red and white allow users to view the memory register status



Red blocks indicate the used registers



White blocks indicate empty registers



Macro Management Window

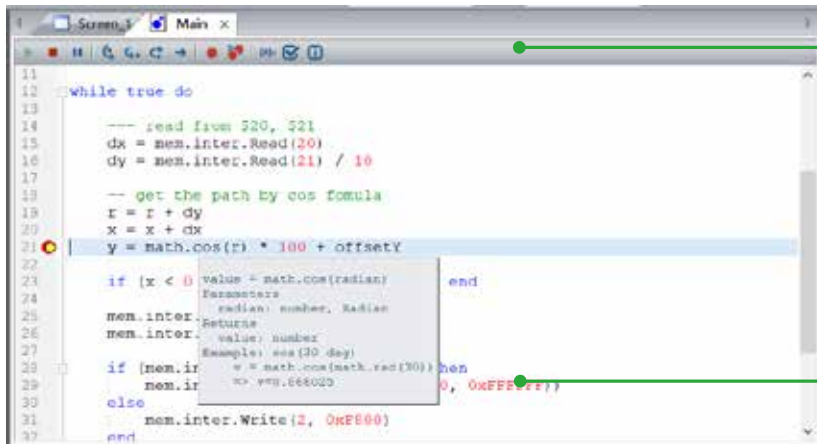
Users can view all types of macros in the project



Select a macro via the list



Directly edit the macro after clicking



Lua Tool Bar



Program debug



Stops program debug



Program break point

Online Coding Tips

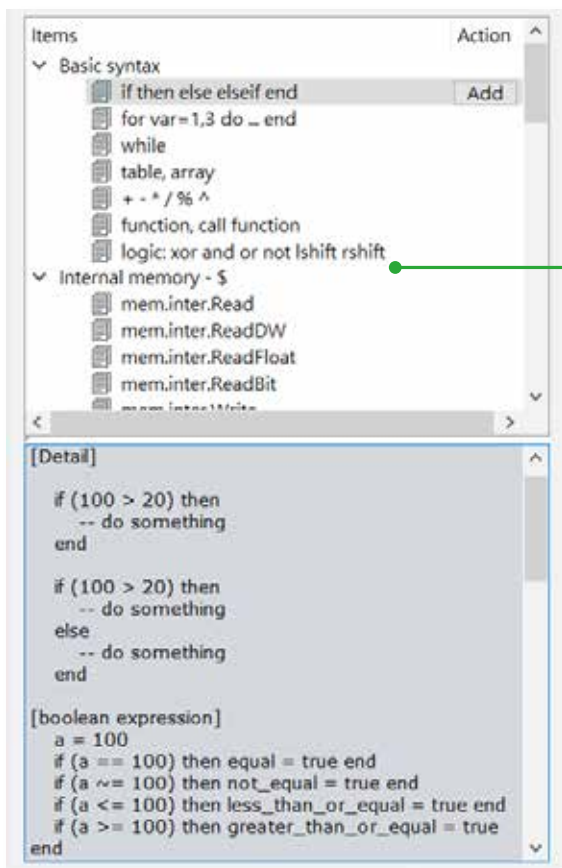
Lua editor displays tip windows of the codes when users move the mouse to the selected codes

Watch variable

Name	Value	Global / Local	Type	Format
dx	3	Global	Number	DEC
dy	0.1	Global	Number	DEC
r	0.1	Global	Number	DEC
x	3	Global	Number	DEC
y	0	Global	Number	DEC
name	nil	Local		DEC

Parameter Monitoring Window

Allows users to monitor parameter variation during program development



Programming Assistance Window

Provides online assistance as follows:

- Lua code templates
- Program usage and properties
- Program samples

Advanced Alarm

- Strengthened alarm functions allow users to easily manage machine operations and quickly troubleshoot problems

- Alarm messages contain current register data for issue analysis

Detail			Properties
No.	Message Content	Category	
1*	Temp. too High , PV is %d1	1	
2*	Temp. too Low , PV is %d1	1	
3*	PV is %d1 , ALM Mail	2	
4		0	
5		0	

Message	
Temp. too Low , PV is 12	
Temp. too High , PV is 91	
Temp. too Low , PV is 15	
Temp. too Low , PV is 23	

Alarm Sorting

Alarm sorting via a "Sorting" function based on alarm attributes for quick information inquiries

Supports Compound Address Monitoring

Monitors Word and Bit documents at the same time

Detail		Properties				
No.	Message Content	Category	Type	Address	Trigger Condition	Monitor Address
1*	Temp. too High , PV is %d1	1	Word	\$15	\$15 > 70	\$15
2*	Temp. too Low , PV is %d1	1	Word	\$15	\$15 < 30	\$15
3*	PV is %d1 , ALM Mail	2	Bit	\$198.4	On	\$15
4		0	Bit	None	On	None

Versatile Alarm Triggering Conditions

Triggering conditions can be setup via a built-in function, no external editing programs required

Detail		Properties						
No.	Message Content	Category	Type	Address	Trigger Condition	Monitor Address	Text Color	Alarm S
1*	Temp. too High + PV is %d1	1	Word	\$15	\$15 > 70	\$15	RGB(255, 0, 0)	Normal
2*	Temp. too Low + PV is %d1	1	Word	\$15	\$15 < 30	\$15	RGB(0, 0, 255)	Normal
3*	PV is %d1 + ALM Mail	2	Bit	\$198.4	On	\$15	RGB(0, 0, 0)	Normal
4								
5								
6								
7								
8								
9								
10								
11								
12								
13								
14								

Trigger condition settings

endbit	Value 1	Operand	Value 2	
1		>	70	\$15 > 70
		=		
		<		
		<=		
		>=		
		<=, <=		
		>=, >=		

OKCancel

Alarm Notification

Automatically sends out alarm notification emails to logged-in recipients when alarms occur and supports the Secure Sockets Layer (SSL) protocol to ensure safe data transmission



- Indicates the alarm trigger and recovery time, and provides alarm acknowledge time / date (Ack) to confirm and monitor troubleshooting progress

Message	Trigger	Ack	Recovery
Temp. too Low • PV is 12	15:07:12 02/03/2017		15:07:15 02/03/2017
Temp. too High • PV is 91	15:07:15 02/03/2017	15:07:56 02/03/2017	15:07:22 02/03/2017
Temp. too Low • PV is 15	15:07:22 02/03/2017		15:07:25 02/03/2017
Temp. too Low • PV is 23	15:07:28 02/03/2017	15:07:58 02/03/2017	15:07:34 02/03/2017

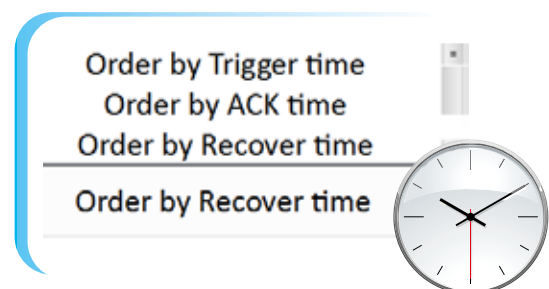
Alarm Filtering

Advanced address control filtering allows users to find specified alarm messages according to user needs

Alarm Ordering

Displays alarms in the order of Trigger Time / Ack Time / Recover Time

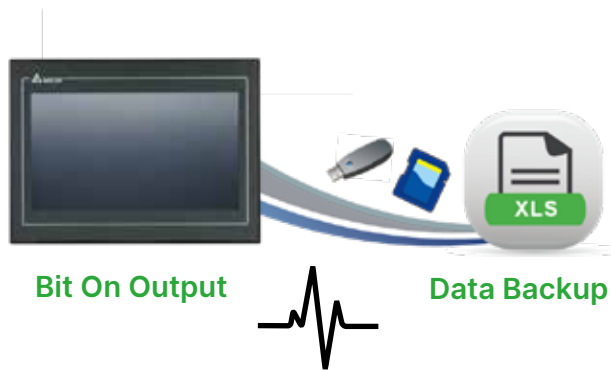
Action	
Address control filtering allows users to find specified alarms	
No.	Action
0	Preset state, shows all triggered alarms
1	Hide alarms with "Recover Time" and "Ack Time"
2	Hide alarms with "Recover Time"
3	Hide alarms with "Recover Time" or "Ack Time"
4	Hide alarms with "Ack Time"



Data Management

Historical Data

- Generates historical reports with user-defined file names and timestamps through Bit Control



☒ Save As Mul

File Date
None %m %d

File Time
%H %M None

File Name DOP

Saving trigger \$175.0

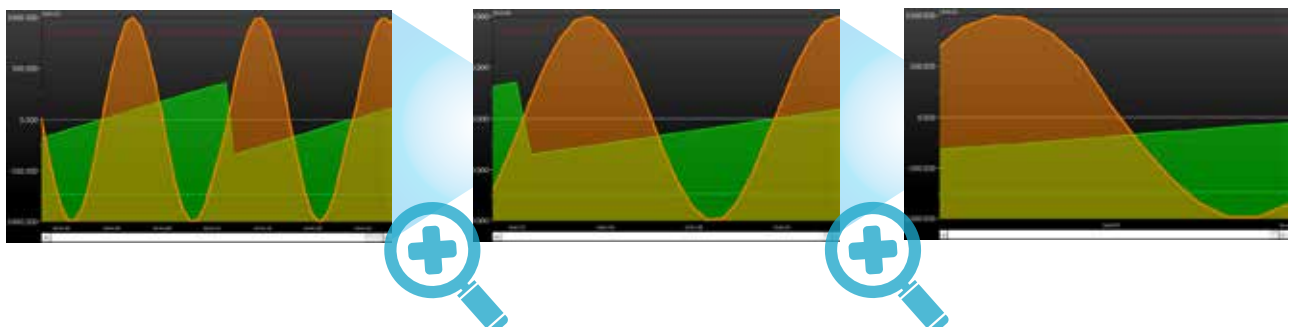
Historical Data Review

- Allows historical data review on backup in USB disk or SD cards



Zoom In / Out Display

- Zoom in / out function for convenient data viewing



Recipes

- ▶ Supports 2D and 3D recipe grouping, for more flexibility in building recipe database
- ▶ Various recipe formats, including text format (Unicode) which can also be used as formula notes

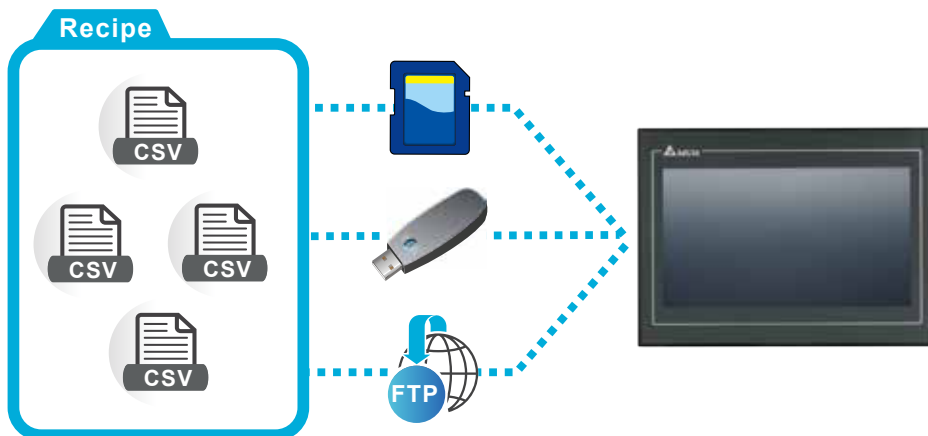
	D100	D101	D102	D103	D104	D105	D106	
	D100	D101	D102	D103	D104	D105	D106	50.7
Cake Recipe 1	Strawberry	300	0	0	221.56	533.1	150.7	63.9
Cake Recipe 2	Chocolate	0	300	0	387.98	490.8	163.9	79.8
Cake Recipe 3	Vanilla	0	0	300	120.14	505.3	279.8	
	Strawberry	Chocolate	Vanilla		Sugar	Flour	Milk	

Recipe Group 2

Recipe Group 1

Char Unsigned DEC Floating

- ▶ Recipes can be saved in CSV files for convenient editing on PCs
- ▶ Allows recipe update or backup through USB disks, SD cards or FTP



PDF for Data Review

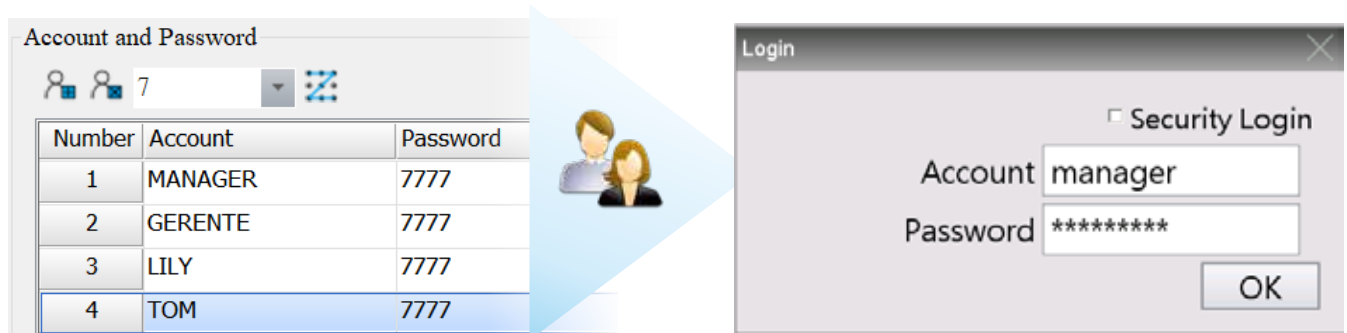
- ▶ Users can save manuals or instruction PDF files in USB disks or SD cards for reference anytime



User Authority Management

Account and Authorization Management

- ▶ Supports 8 levels of authority and allows 20 accounts (account name/password) for each level to enhance operation safety
- ▶ Different function and operation access for each authority level to enhance operation safety
- ▶ Automatically logs out inactive users to ensure data security

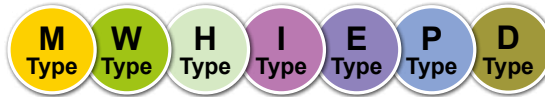


Operation Log

- ▶ Operation log for different user accounts to trace/analyze possible causes of malfunctions
- ▶ Provides comprehensive information for managers to analyze the operating habits of different users and enhance efficiency

Time	Date	User	Level	Screen Description	Action	Address	Pre Value	Change
13:02:08	09/29/2020		0	Screen_Maintained_0	Set Val	\$0.0	0	1
13:02:20	09/29/2020		0	Screen_Maintained_0	Login	\$10.0		11
13:02:20	09/29/2020	11	1	Screen_Maintained_0	Set Val	\$10.0	0	1
13:02:23	09/29/2020	11	1	Screen_Numeric Entry	Set Val	\$100	0	99
13:02:28	09/29/2020	11	1	Screen_Maintained_0	Set Val	\$10.0	1	0
13:02:31	09/29/2020	11	1	Screen_Maintained_0	Set Val	\$10.0	0	1
13:02:34	09/29/2020	11	1	Screen_Numeric Entry	Set Val	\$100	99	88
13:02:37	09/29/2020	11	1	Screen_Maintained_0	Set Val	\$0.0	0	1
13:03:04	09/29/2020	11	1	Screen_Numeric Entry	Set Val	\$100	88	55
13:03:09	09/29/2020	11	1	Screen_Numeric Entry	Set Val	\$100	55	33
13:03:10	09/29/2020	11	1	Screen_Maintained_0	Set Val	\$10.0	1	0
13:03:12	09/29/2020	11	1	Screen_Maintained_0	Set Val	\$10.0	0	1
13:03:16	09/29/2020	11	1	Screen_Numeric Entry	Set Val	\$100	33	123

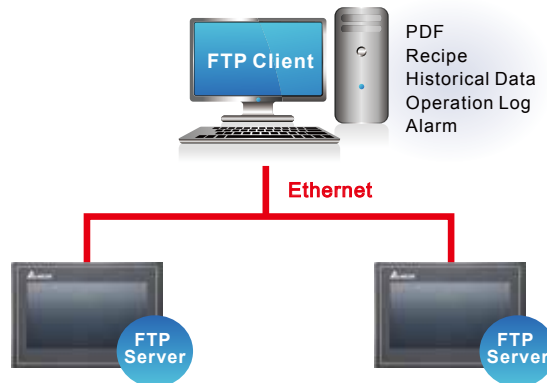
Network Functions



Only With Ethernet

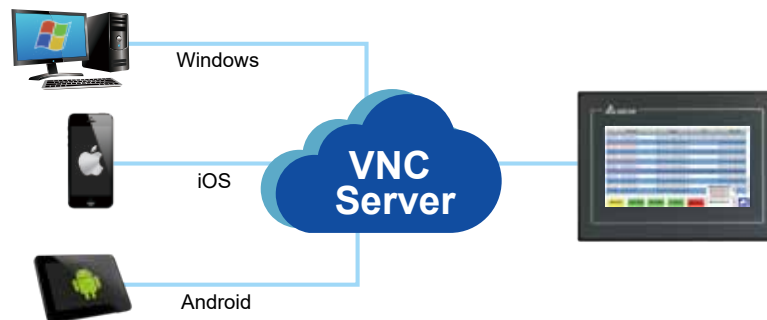
FTP Server

- Built-in FTP server to update recipes or PDF files, and backup historical data, operation log and alarms



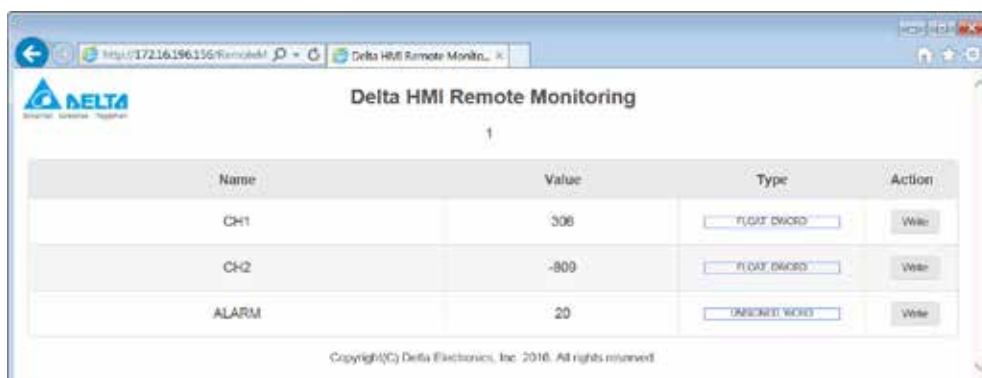
VNC Server

- Built-in VNC server allows remote monitoring and operating of the DOP-100 Series via VNC Client APP (Windows, iOS, Android)
- Lock function: blocks remote operation during on-site operation to avoid unsynchronized commands. The VNC server allows remote monitoring but not remote operation when the lock function is on



Web Monitoring

- Allows direct monitoring of register data via web page, and requires no additional software installation



Hardware Specifications

Advanced HMI

Model		Advanced Narrow Frame Type		
		DOP-103WQ	DOP-107WV	DOP-110WS
LCD Module	Display	4.3" TFT LCD	7" TFT LCD	10.1" TFT LCD
	Color	16-bit		
	Resolution (Pixels)	480 x 272	800 x 480	1,024 x 600
	Back Light	LED Back Light		
	Back Light Brightness (cd/m ²)	400	450	450
	Back Light Life (Hour) ^{*1}	10,000	20,000	30,000
	Display Area	95.04 x 53.856 mm	154.08 x 85.92 mm	225.52 x 128.10 mm
MCU		ARM Cortex-A8 (800MHz)		
Flash ROM (Bytes)		256 MB		
RAM (Bytes)		512 MB		
Touch Panel		Four-wire resistor, over 10,000,000 pressing times		
Buzzer		Multi-Tone Frequency (2K ~ 4K Hz) / 80 dB		
Ethernet Interface		1 Port ^{*2} , 10/100 Mbps auto-sensing		
USB		1 USB Slave Ver 2.0 / 1 USB Host Ver 2.0		
SD		N/A		SD x 1
Serial COM Port	COM1	RS-232 (supports hardware flow control) / RS-485 ^{*2}	RS-232 (supports hardware flow control) ^{*2}	
	COM2 ^{*2}	RS-422 / RS-485 ^{*2}	RS-232 (supports hardware flow control) / RS-485 ^{*2}	
	COM3 ^{*2}	N/A	RS-422 / RS-485 ^{*2}	
RTC		Built-in		
Cooling		Natural air circulation		
Certification		CE/UL (please use shielding Ethernet cables and magnetic rings with filters of 300 ohm / 100 MHz)		
Waterproof		IP65 / NEMA4 / UL Type 4X (indoor use only)		
Operation Voltage ^{*3}		DC +24V (-15% ~ 15%) ^{*2} , supplied by Class 2 or SELV circuit (isolated from MAINS by double insulation)		
Voltage Endurance		AC500V for 1 minute (between charging DC24 terminal and FG terminals)		
Power Consumption ^{*5}		Max. 5.8W ^{*3}	Max. 8.4W ^{*3}	Max. 11W ^{*3}
Backup Battery		3V lithium battery CR2032 × 1		
Backup Battery Life		Depends on the temperature used and the conditions of usage, usually about 3 years or more at 25° C		
Operating Temperature		0°C ~ 50°C		
Storage Temperature		-20°C ~ 60°C		
Ambient Humidity		10% ~ 90% RH (0 ~ 40°C), 10% ~ 55% RH (41 ~ 50°C), Pollution Degree 2		
Vibration		IEC 61131-2 compliant 5Hz ~ 8.3Hz = Continuous: 3.5mm, 8.3Hz ~ 150Hz = Continuous: 1g		
Shock		IEC 60068-2-27 compliant 15g peak for 11ms duration, X, Y, Z, directions for 6 times		
Dimensions (W) x (H) x (D) mm		137 x 103 x 37.1	196 x 136 x 39	270 x 180.9 x 47.25
Mounting Dimensions (W) x (H) mm		118.8 x 92.8	186.8 x 126.8	255 x 170.5
Weight		280g	560g	1,100g

1) The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.

2) Built-in power isolation

3) An isolated power supply is recommended.

4) Some models are in the process of application for UL and KCC certification. For more information, please consult our distributors.

5) The value of the power consumption indicates the electrical power consumed by the HMI with no peripheral devices connected.

6) The content of this catalogue may be revised without prior notice. Please consult our distributors or download the most updated version at <http://www.deltaww.com>

Advanced HMI

Model		Advanced Narrow Frame Type		Advanced Multimedia Type	
		DOP-112WX	DOP-115WX	DOP-112MX	DOP-115MX
LCD Module	Display	12" TFT LCD	15" TFT LCD	12" TFT LCD	15" TFT LCD
	Color	24-bit			
	Resolution (Pixels)	1,024 x 768			
	Back Light	LED Back Light			
	Back Light Brightness (cd/m ²)	500	450	500	450
	Back Light Life (Hour) ¹⁾	50,000			
	Display Area	245.76 x 184.32 mm	304.1 x 228.1 mm	245.76 x 184.32 mm	304.1 x 228.1 mm
MCU		Cortex-A7, Dual Core 1GHz			
Flash ROM (Bytes)		8 GB			
RAM (Bytes)		DDR3 1,000MHz 1GB			
Touch Panel		Four-wire resistor, over 10,000,000 pressing times			
Buzzer		Multi-Tone Frequency (2K ~ 4K Hz) / 85dB			
Ethernet Interface		2 Ports ²⁾ , 10 / 100 Mbps Auto sensing			
USB		1 Mini USB Slave Ver 2.0/1 USB Host Ver 2.0			
SD		SD x 1			
Serial COM Port	COM1	RS-232 (supporting flow control) / RS-485 ²⁾			
	COM2	RS-422 / RS-485 ²⁾			
	COM3	RS-232 (supporting flow control) / RS-485 ²⁾			
	COM4	RS-422/RS-485 ²⁾			
RTC		Built-in			
Cooling		Natural air circulation			
Certification		CE/UL (please use shielding Ethernet cables and magnetic rings with filters of 300 ohm / 100 MHz)			
Waterproof		IP65 / NEMA4 / UL Type 4X (indoor use only)			
Operation Voltage ³⁾		DC +24V (-15% ~ 15%) ⁴⁾ , supplied by Class 2 or SELV circuit (isolated from MAINS by double insulation)			
Voltage Endurance		AC500V for 1 minute (between charging DC24 terminal and FG terminals)			
Power Consumption ⁵⁾		Max. 16.08 W	Max. 21.12 W	Max. 16.08 W	Max. 21.12 W
Backup Battery		3V lithium battery CR2032 × 1			
Backup Battery Life		Depends on the temperature used and the conditions of usage, usually about 3 years or more at 25°C			
Operation Temperature		0°C ~ 50°C			
Storage Temperature		-20°C ~ 60°C			
Ambient Humidity		10% ~ 90% RH (0 ~ 40°C), 10% ~ 55% RH (41 ~ 50°C), Pollution Degree 2			
Vibration		IEC 61131-2 compliant 5 Hz ~ 8.3Hz = Continuous: 3.5 mm, 8.3 Hz ~ 150 Hz = Continuous: 1g			
Shock		IEC 60068-2-27 compliant 15 g peak for 11 ms duration, X, Y, Z, directions for 6 times			
Dimensions (W) x (H) x (D) mm		317.4 x 246.4 x 52.7	387.7 x 295.7 x 63.5	317.4 x 246.4 x 52.7	387.7 x 295.7 x 63.5
Mounting Dimensions (W) x (H) mm		302.7 x 228.7	372.4 x 283.7	302.7 x 228.7	372.4 x 283.7
Weight		2,110 g	3,200 g	2,110 g	3,200 g

1) The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.

4) Built-in power isolation

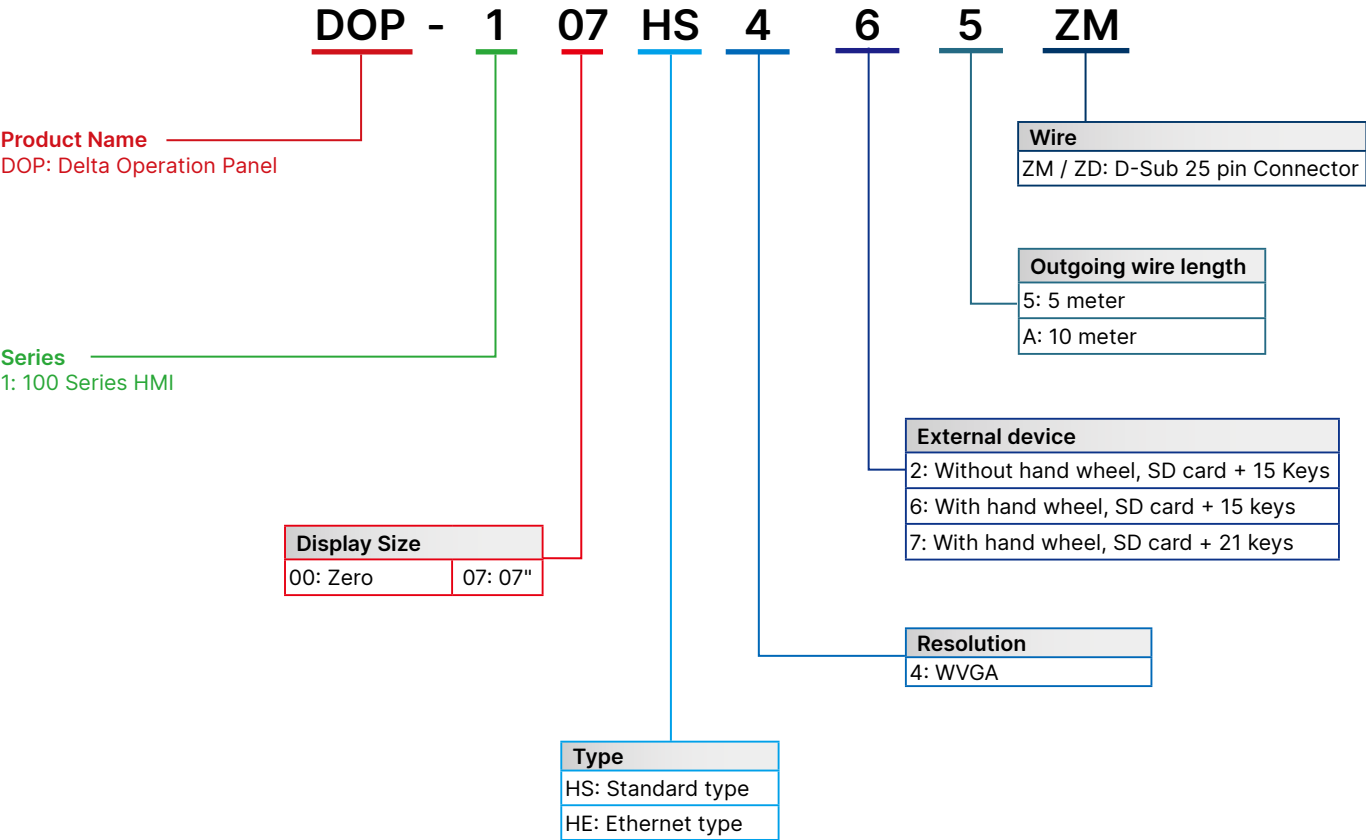
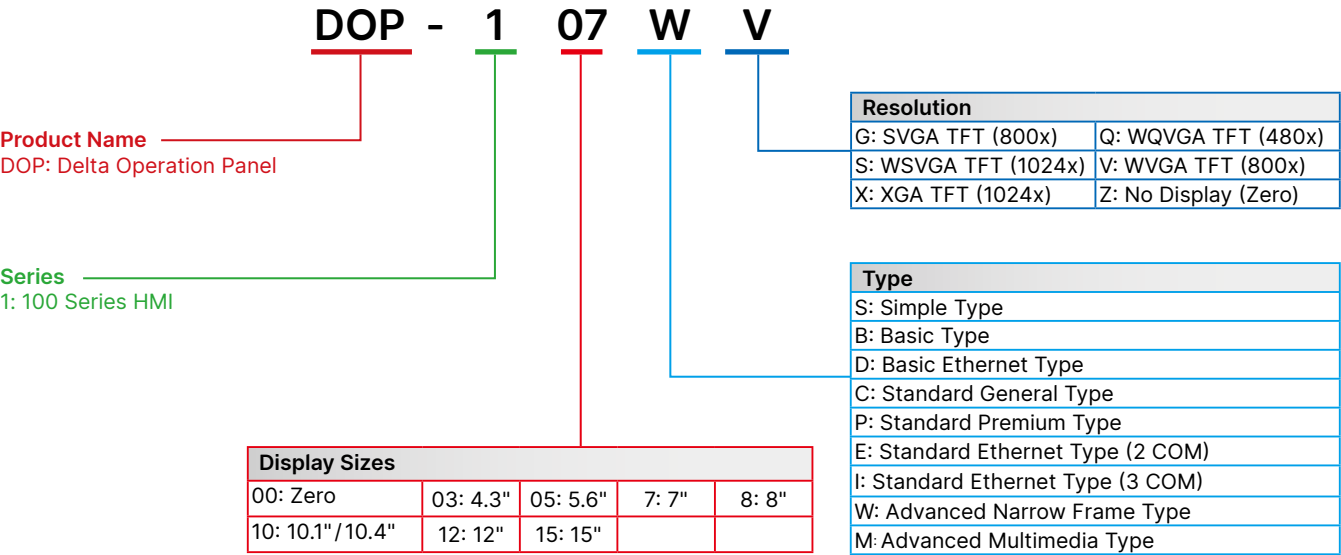
5) An isolated power supply is recommended.

6) Some models are in the process of application for UL and KCC certification. For more information, please consult our distributors.

7) The value of the power consumption indicates the electrical power consumed by the HMI with no peripheral devices connected.

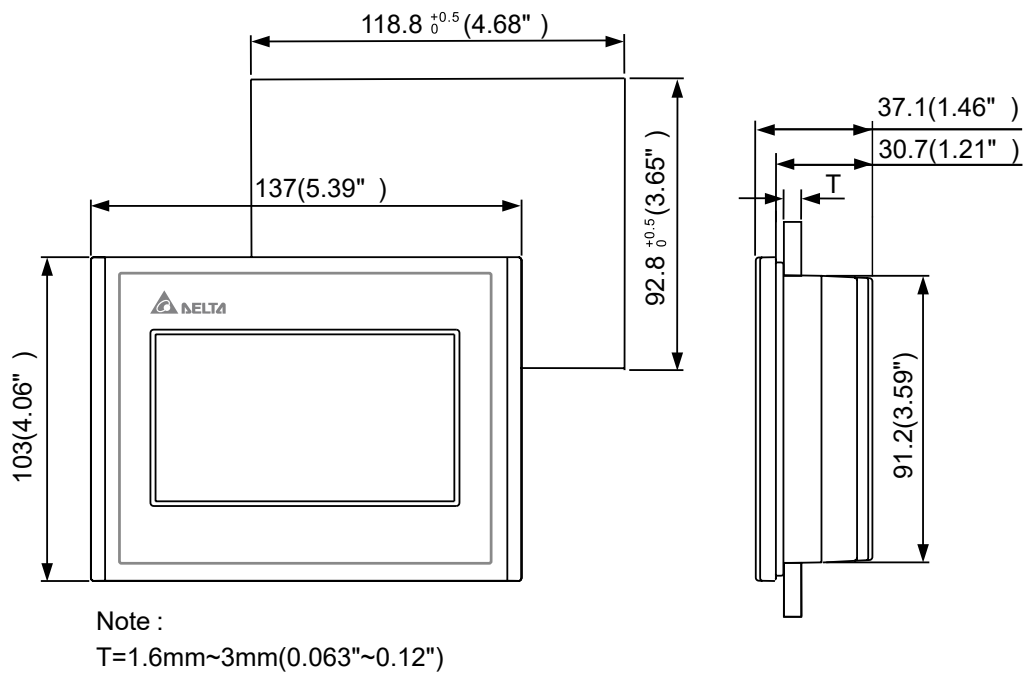
8) The content of this catalogue may be revised without prior notice. Please consult our distributors or download the most updated version at <http://www.deltaww.com>

Model Description

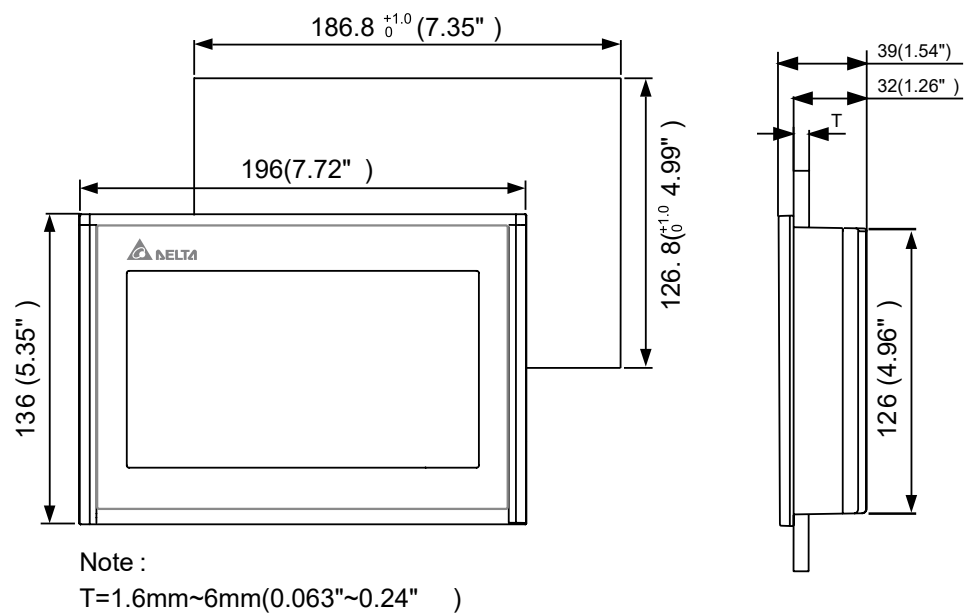


Dimensions Unit: mm (inches)

•DOP-103WQ

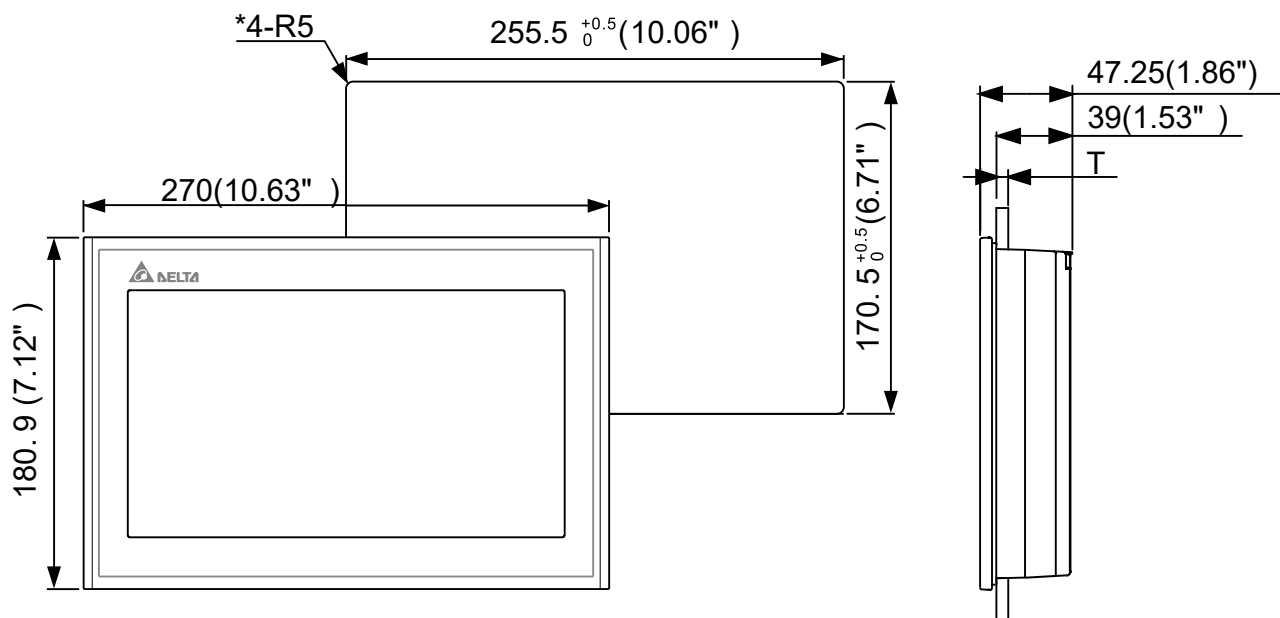


•DOP-107WV



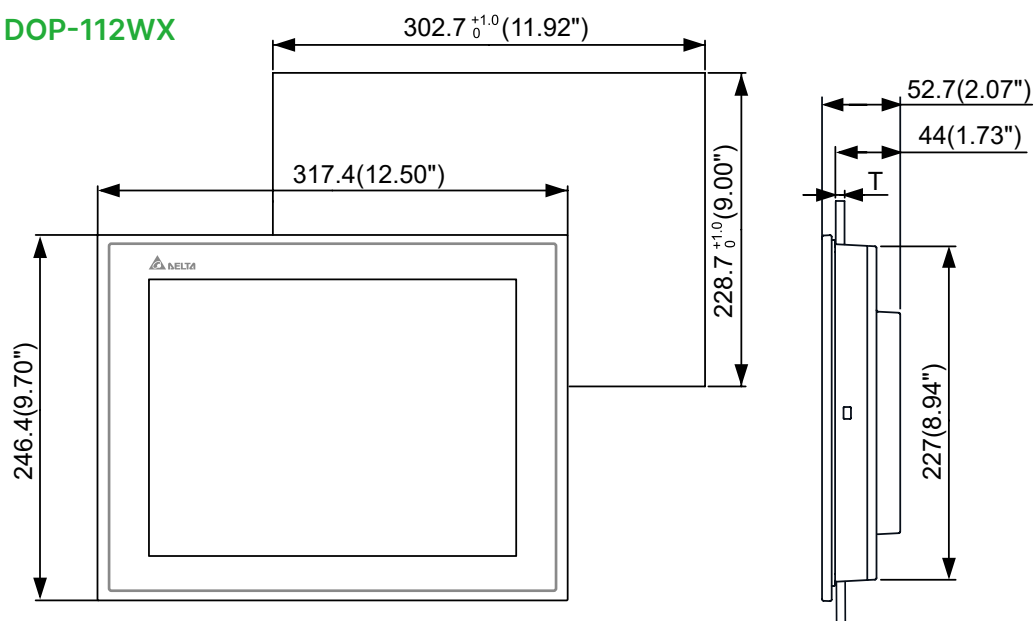
Dimensions Unit: mm (inches)

•DOP-110WS



Note :
T=1.6mm~6mm(0.063"~0.24")

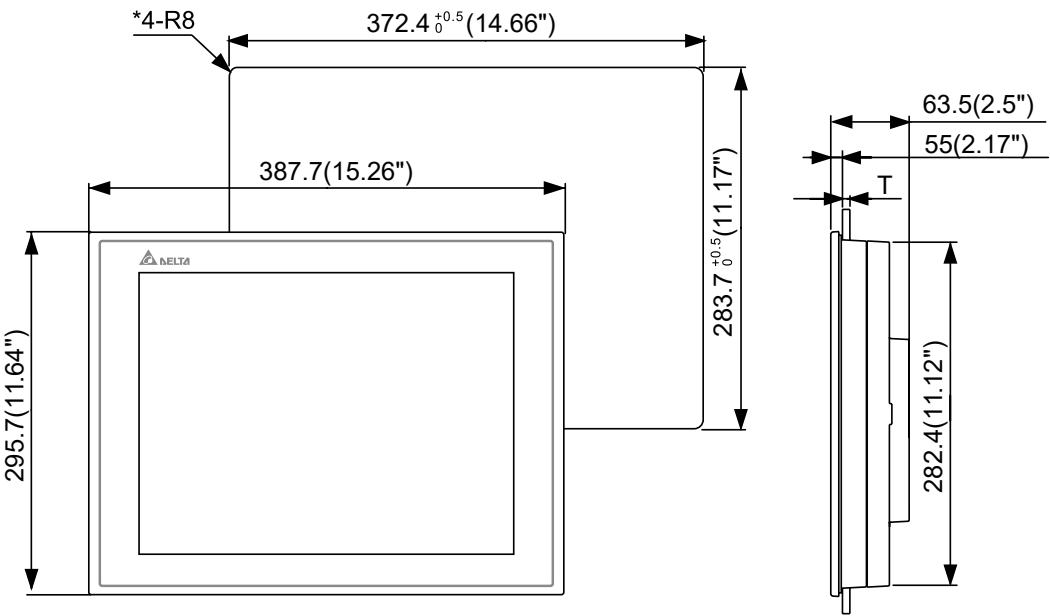
•DOP-112MX / DOP-112WX



Note:
T=1.6 mm ~ 6 mm(0.063" ~ 0.24")

Dimensions Unit: mm (inches)

•DOP-115MX / DOP-115WX



Note:
T=1.6 mm ~ 6 mm(0.063" ~ 0.24")